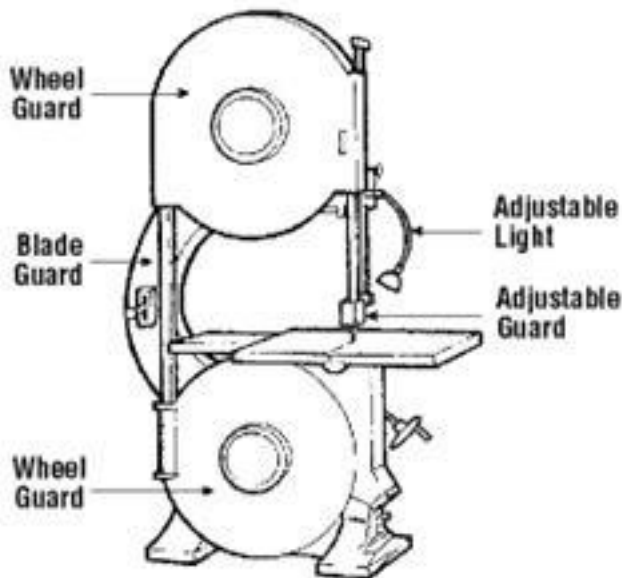




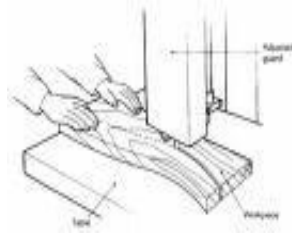
Band Saw Safe Operating Procedure

1. Operate only with the instructor's permission and after you have received instruction.
2. Remove jewelry, secure loose clothing, and confine long hair.
3. Always use personal protective equipment (PPE) proper eye protection.
4. All materials should be inspected for defects such as warps, knots and foreign objects.
5. Keep safety guards in place. Upper guide should clear stock by about 6 mm (1/4").



6. Make curved cuts gradually and use relief cuts for tight radius curves.

7. Never back out of curved cuts while machine is still running as this will result in the blade coming off. (You must wait until blade comes to a complete stop).
8. Make all cuts on the *waste-side of the line*.
9. Always keep your hands on the sides of the blade while operating....
never in front of blade!



10. Maintain a well-balanced position and feed work into blade firmly, but without pushing too hard.
11. Never start the machine with stock touching blade, never reach under the table, and never perform layout or setup on the table.
12. Turn machine off and disconnect from power source before installing or removing accessories, when finished cutting, before adjusting or changing set-ups, or when making repairs.
13. If blade breaks during operation immediately stop the saw, leave the stock where it is, unplug the saw and report the incident to the teacher.